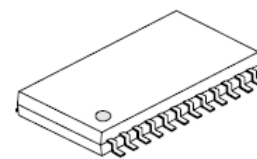


OSD CIRCUIT

MS6464 is CMOS LSIs for on-screen character display that control various display systems (such as tape counters) including the program screens of deck-type VCRs and LD players. These LSIs are used in combination with a microcomputer.

FEATURE

- * Video signal input/output: Composite video signal
- * Number of display characters: 12 lines, 24 columns (288 characters)
- * Number of character types: 128
- * Character size: 1 dot/1 line. 2 lines (field) can be displayed in line units.
- * Character color: White (single color)
- * Background: No background, black framing, black-on-white, and black filling.
- * Dot matrix: 12 (horizontal) \times 18 (vertical) dots without gap between adjacent characters.
- * Blinking: Blinking can be turned ON/OFF in character units. Blinking ratio is 1:1. Blinking frequency is selectable from about 0.5 Hz, 1 Hz, and 2 Hz in screen units.
- * Character signal output: Can support VCRs with S pins if external mixer is connected because character signal and blanking signal output pins are provided.
- * Video RAM data clear: Video RAM data are cleared by video RAM clear command and power-ON clear function.
- * Supported video signal method: NTSC/PAL/PAL-M/SECAM/PAL-N
- * Internal circuit: Synchronization separation circuit for composite synchronizing signal and $\times 4$ multiplier.
- * Interface with microcomputer: Serial input type of 8-bit variable word length.
- * Supply voltage: +5 V, single power supply.



SOP-24-375-1.27

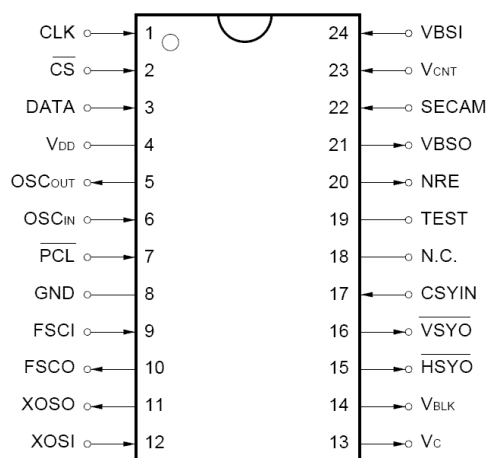
ORDERING INFORMATION

Device	Package
MS6464	SOP-24-375-1.27

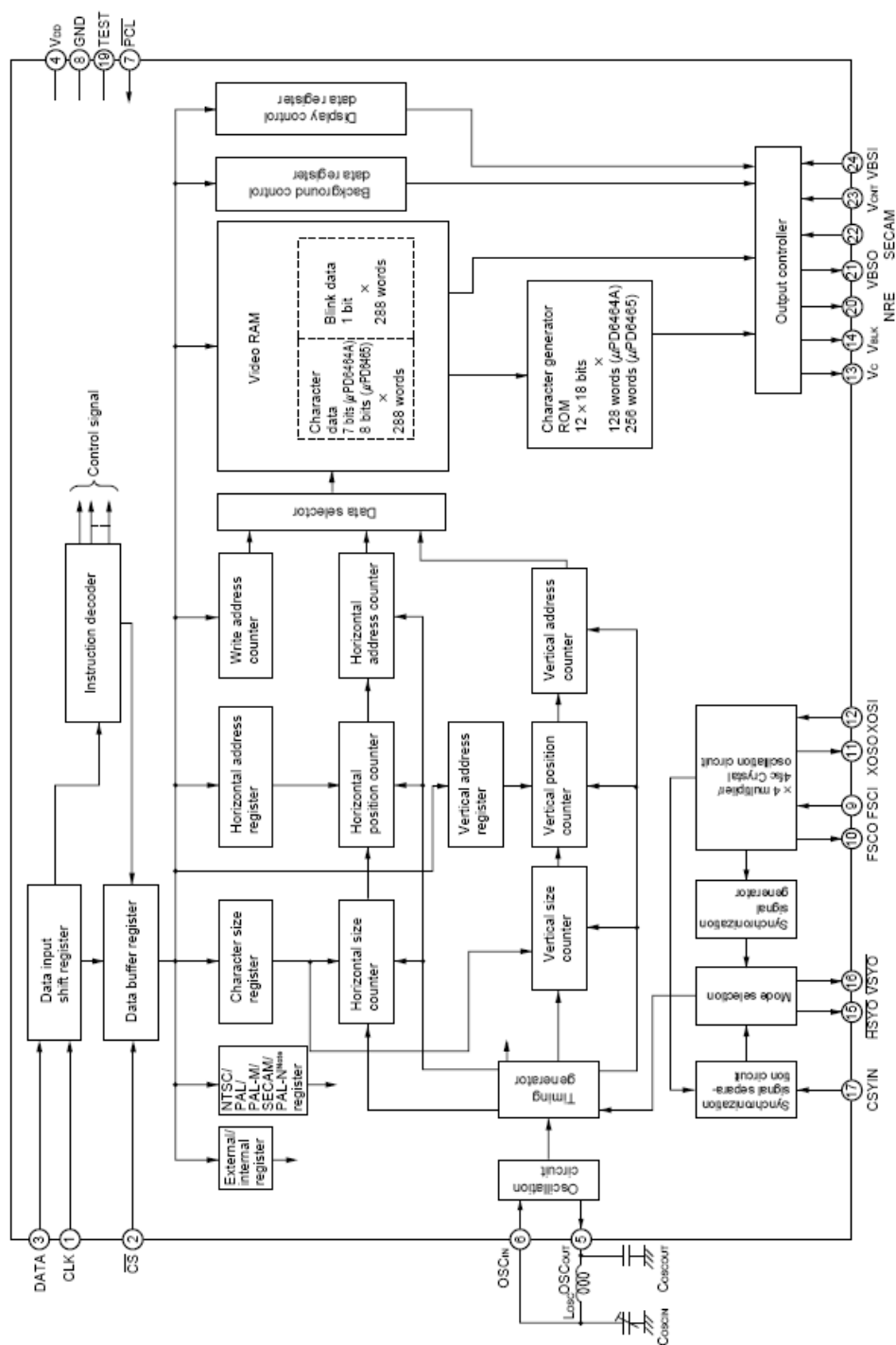
APPLICATIONS

- * on-screen character display systems

PIN CONFIGURATIONS



BLOCK DIAGRAM



ABSOLUTE MAXIMUM RATING

Parameter	Symbol	SOP24	UNIT
Supply voltage	VDD	7	V
Input pin voltage	VIN	-0.3—VDD+0.3	V
Output pin voltage	VOUT	-0.3—VDD+0.3	V
Permissible package power dissipation (TA = 75 °C)	PD	320	mW
Operating ambient temperature	TA	-20 to +75	°C
Storage temperature	Tstg	-40 to +125	°C
Output current	Ic	±5	mA

ELECTRICAL CHARACTERISTICS (Unless otherwise stated, Tamb=25°C)

Parameter	Symbol	Conditions	MIN	TYP	MAX	Unit
Supply voltage	VDD		4. 5	5. 0	5. 5	V
LC oscillation frequency	Fosc		4	7	8	MHz
Control input high level voltage	VOH	DATA, CLK, \overline{CS} , \overline{PCL}	3. 5			V
Control input low level voltage	VOL	DATA, CLK, \overline{CS} , \overline{PCL}			1. 5	V
Internal signal level setting voltage	VVL	VCNT	2. 5		VDD	V
External video signal input voltage	VI	VBSI	0		VDD	V
Current consumption	IDD	Fosc=8M			20	mA
Signal output high level voltage	VSOH	VDD=5. 0V, ISOH=-1mA	4. 5			V
Signal output low level voltage	VSOL	VDD=5. 0V, ISOL=1mA			0. 5	V
Crystal oscillation frequency 1	FXON1	NTSC	14. 31818			MHz
Crystal oscillation frequency 2	FXON2	PAL, SECAM	17. 734475			
Crystal oscillation frequency 3	FXON3	PAL-M	14. 302446			
Crystal oscillation frequency 4	FXON4	PAL-N	14. 328225			

PIN DESCRIPTIONS

No.	Symbol	Function
1	CLK	Inputs clock for data read. Data input to the DATA pin is read at the rising edge of the clock input to this pin.
2	\overline{CS}	Serial transfer can be acknowledged by making this \overline{CS} pin low
3	DATA	Inputs control data. Data is read in synchronization with the clock input to the CLK pin.
4	VDD	Power supply

5	OSCOUT	These are input and output pins of an oscillator that generates dot clocks. Connect a coil and a capacitor to these pins for oscillation.
6	OSCIN	
7	\overline{PCL}	Power-ON clear pin. Make this pin high on power application. It initializes the internal circuitry of the IC.
8	GND	Ground
9	FSCI	In case of the $\times 4$ multiplier, the color sub-carrier (f_{sc}) is input to this pin. In case of the $4f_{sc}$ Crystal oscillation, connect this pin to GND or V_{DD} .
10	FSCO	The frequency error signal of the $\times 4$ multiplier is output to this pin. In case of the $4f_{sc}$ Crystal oscillation, this pin should be open.
11	XOSO	A quadruple oscillation LC for internal video signal generation is connected to these pins. A crystal oscillator can also be connected.
12	XOSI	
13	VC	Character signal output pin. Positive signal output.
14	VBK	This pin outputs a blanking signal that cuts the video signal. It corresponds to the output of V_c . Positive signal output.
15	\overline{HSYO}	Outputs a horizontal synchronization signal separated from a composite synchronization signal.
16	\overline{VSYO}	Outputs a vertical synchronization signal separated from a composite synchronization signal.
17	CSYIN	A composite synchronization signal is input to this pin for synchronization signal separation. In case of the external signal mode, input the signal certainly. Input a positive synchronization signal.
18	NC	Non connection. Leave this pin open.
19	TEST	Test mode select pin. Connect this pin to GND.
20	NRE	Constant append pin for noise reduction.
21	VBSO	Outputs a composite video signal mixing a character signal.
22	SECAM	SECAM sub-carrier signal mixing pin. In cases of any system except for SECAM, this pin should be open.
23	VCNT	Adjusts the output level of the composite video signal and luminance signal.
24	VBSI	Inputs a composite video signal. Inputs a signal with the leading edge clamped, consisting of a negative synchronization signal and a positive video signal.

FUNCTION DESCRIPTION

1. Command Format

Control commands are of variable length in 8-bit units and are input in serial.

Three types of commands are available: 1-byte commands consisting of 8 bits of instruction and data in combination, 2-byte commands of 16 bits of instruction and data in combination, and a 2-byte contiguous command that can be abbreviated for input.

Input command data from the MSB first.

2. Command List

1-byte commands

Function	D7	D6	D5	D4	D3	D2	D1	D0
----------	----	----	----	----	----	----	----	----

Video RAM batch clear	0	0	0	0	0	0	0	0
Display control	0	0	0	1	D0	LC	BL1	BL0
Internal video signal color control	0	0	1	0	R	G	B	0
Background control	0	0	1	1	0	BS1	BS0	0
Internal/external mode control, crystal oscillation control	0	1	0	0	0	E/I	0	XOSC
Video signal method control	0	1	0	0	1	N/P2	N/P1	N/P0
Oscillation method control	0	1	0	1	0	0	XFC	0

2-byte commands

	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
L1	1	0	0	0	0	0	V4	V3	V2	V1	V0	H4	H3	H2	H1	H0
L2	1	0	0	0	1	0	0	AR3	AR2	AR1	AR0	AC4	AC3	AC2	AC1	AC0
L3	1	0	0	1	0	0	0	VPD	0	0	0	0	0	1	VC1	VC0
L4	1	0	0	1	1	0	0	0	0	S0	0	0	AR3	AR2	AR1	AR0
L5	1	0	1	1	0	0	0	0	T7	T6	T5	T4	T3	T2	T1	T0

L1: Display position control;

L2: Write address control;

L3: Output level control;

L4: Character size control;

L5: Test mode **Note**;

Note Must not be used.

2-byte contiguous command

	D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
L8	1	1	0	0	0	0	BL	0	0	C6	C5	C4	C3	C2	C1	C0

L8: Display character control;

3. Power-ON Clear Function

Because the internal status of the IC is unstable on power application, initialize the IC by making the \overline{PCL} pin high and executing a clear operation. When the clear operation has been performed, the following setting is made:

- Test mode is cleared.
- All the character data of the video RAM (12 lines, 24 columns) are set to display OFF data (7EH) and the blinking data are set to OFF.
- Video RAM write address (line 0, column 0) is set.
- Character size is set to $\times 1$ (minimum) on all lines.
- Display is turned OFF and LC oscillation is turned ON.

The time required for the power-ON clear operation can be calculated by the following expression:

$$t = t_{PCLL} \text{Note} + \{\text{video RAM clear time}\} = 10 (\mu s) + \{10 (\mu s) + 12/f_{OSC} (\text{MHz}) \times 288 [\mu s]\}$$

Note Refer to 7. ELECTRICAL SPECIFICATIONS Power-ON Clear Specification.

Remark fOSC: LC oscillation frequency (dot clock frequency)

4. COMMAND DETAILS

4.1 Video RAM Batch Clear Command

D7	D6	D5	D4	D3	D2	D1	D0
0	0	0	0	0	0	0	0

The video RAM batch clear command performs the following setting:

- Sets all the character data of the video RAM (12 lines, 24 columns) to display OFF data (7EH) and blinking data to OFF.
- Sets a video RAM write address (line 0, column 0).
- Sets the character size to $\times 1$ (minimum) on all lines.
- Turns display OFF and LC oscillation ON.

The time required for clearing the video RAM can be calculated by the following expression:

$$t = \text{video RAM clear time} = 10 (\mu\text{s}) + 12/f_{\text{OSC}} (\text{MHz}) \times 288 [\mu\text{s}]$$

Remark fOSC: LC oscillation frequency (dot clock frequency)

4.2 Display Control Command

D7	D6	D5	D4	D3	D2	D1	D0
0	0	0	1	D0	LC	BL1	BL0

Blinking control bits		
BL1	BL0	Function
0	0	Blinking OFF
0	1	Blinking frequency: about 2 Hz
1	0	Blinking frequency: about 1 Hz
1	1	Blinking frequency: about 0.5 Hz

- Blinking control bits

These bits blink the character that is specified by the display character control command.

The blinking ratio is 1:1, and three blinking frequencies can be selected.

Blinking in character units can be specified by the display character control command.

LC oscillation control bit	
LC	Function
0	LC oscillation OFF
1	LC oscillation ON

- LC oscillation control bit

This bit controls LC oscillation and can turn ON/OFF the oscillation circuit. While no character is displayed, oscillation can be stopped to reduce the power dissipation.

Data cannot be written to the video RAM with oscillation stopped. To write data to the video RAM, be sure to turn ON oscillation.

Display ON/OFF control bit	
D0	Function
0	Display OFF
1	Display ON

4.3 Internal Video Signal Color Control Command

This command sets the color of an internal video signal.

D7	D6	D5	D4	D3	D2	D1	D0
0	0	1	0	R	G	B	0

Internal video signal color control bits			
R	G	B	Black
0	0	0	Blue
0	0	1	Green
0	1	0	Setting prohibited
0	1	1	Setting prohibited
1	0	0	Setting prohibited
1	0	1	Setting prohibited
1	1	0	White
1	1	1	Black

- Internal video signal color control bits
These bits can select four colors as the color of the internal video signal.

4.4 Background Control Command

This command selects the background of the displayed character.

D7	D6	D5	D4	D3	D2	D1	D0
0	0	1	1	0	BS1	BS0	0

Background control bits		
BS1	BS0	Function
0	0	No background
0	1	Black framing
1	0	Black-on-white
1	1	Black filling

- Background control bits
These bits select the type of background in screen units from none, black-framed, black-on-white, or black-filled background

4.5 Internal/external Mode Control, Crystal Oscillation Control Command

This command selects the video signal with which a character signal overlaps (internal mode/external mode) and controls ON/OFF of crystal oscillation.

D7	D6	D5	D4	D3	D2	D1	D0
----	----	----	----	----	----	----	----

0	1	0	0	0	E/I	0	Xosc
---	---	---	---	---	-----	---	------

Crystal oscillation control bit	
Xosc	Function
0	Oscillation OFF
1	Oscillation ON

- Crystal oscillation control bit

This bit controls oscillation of the crystal for internal video signal generation. When crystal oscillation is turned ON and the mode is changed from the external video signal mode to the internal video signal mode, the internal video signal is selected without the screen disturbed.

When crystal oscillation is turned OFF, the synchronization separation circuit does not operate. Be sure to turn ON crystal oscillation

Internal/external mode control bit	
E/I	Function
0	External video signal mode
1	Internal video signal mode

- Internal/external mode control bit

External video signal mode :

In this mode, character signals are output to the MS6464 overlapping the external video signal that is input from external. The overlapped signal is output to the VBSO pin. If character signals should not be overlapped, set the display ON/OFF control bit to 0 (Display OFF) with the display control command. Moreover, a composite synchronization signal (Csync), which synchronizes with the video signal input from external, is required to be input from the CSYIN pin. If no Csync exists, input the composite synchronization signal generated from the input video signal via the composite sync signal separation circuit.

In the timing generator block built in the MS6464, a horizontal synchronization signal and a vertical synchronization signal are generated by separating from a composite synchronization signal synchronously. A reference signal is generated from these synchronous signals. The reference signal is used to reset and count the horizontal control block, vertical control block, and output control block. If Csync is not input, characters may not be displayed because the reference signal is not generated in the timing generator block.

Internal video signal mode :

In this mode, characters are output overlapping the video signal that is created in the MS6464 (e.g., blue back signal) to the VBSO pin. In the internal video signal mode, characters can be displayed on the screen because horizontal and vertical synchronization signals are generated in a device, even if no composite synchronization signal is input.

4.6 Video Signal Method Control Command

The MS6464 can select the NTSC, PAL, PAL-N and PAL-M methods for the internal video signal.

When the SECAM method is selected, the internal video signal is output by the PAL method.

D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	0	1	N/P2	N/P1	N/P0

Video signal method control bits			
N/P2	N/P1	N/P0	Function
0	0	0	NTSC
0	0	1	PAL
0	1	0	PAL-M
0	1	1	SECAM
1	0	0	PAL-N
Setting prohibited			

4.7 Oscillation Method Control Command

D7	D6	D5	D4	D3	D2	D1	D0
0	1	0	1	0	0	Xfc	0

Oscillation method control bit	
Xfc	Function
0	Quadruple oscillation
1	4fsc crystal oscillation

★

- Oscillation method control bit

In the MS6464, the oscillation method can be selected from $\times 4$ multiplication oscillation and 4fSC crystal oscillation with the oscillation method control command.

When $\times 4$ multiplication oscillation is selected, the fSC signal must be input from the FSCI pin. The 4fSC signal is generated from an external LC resonator and an internal circuit of the MS6464. The phase of four- divided 4fSC signal generated via LC oscillation is compared with that of the fSC signal that is input to the FSCI pin. The obtained phase error is converted to a voltage value, and then output from the FSCO pin. In the circuit shown in **8. APPLICATION CIRCUIT DIAGRAM (1) In $\times 4$ multiplication oscillation**, the 4fSC signal synchronizing with the external fSC signal is generated by changing the capacitance of varactor diodes with this voltage that is based on a phase error.

When 4fSC crystal oscillation is selected, the FSCI and FSCO pins are not used. These pins should be connected as follows.

FSCI pin (pin 9) : Connect to GND or

VDD.

FSCO pin (pin 10) : Leave open.

Remark The scanning method in the internal video signal mode is non-interlacing. With the NTSC and PAL-M methods, the number of scanning lines is 263. With the PAL and PAL-N method, it is 312.

4.8 Display Position Control Command

This command can set the display start position; Because this command is a 2-byte command, it must be input in 16-bit units even when the command is successively input

D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
1	0	0	0	0	0	V4	V3	V2	V1	V0	H4	H3	H2	H1	H0

Horizontal display start position control bit					
H4	H3	H2	H1	H0	Function
0	0	0	0	0	Form rising of HS (12*1)/fosc+4/fosc(us)
0	0	0	0	1	Form rising of HS (12*2)/fosc+4/fosc(us)
.....					
1	1	1	1	1	Form rising of HS (12*32)/fosc+4/fosc(us)

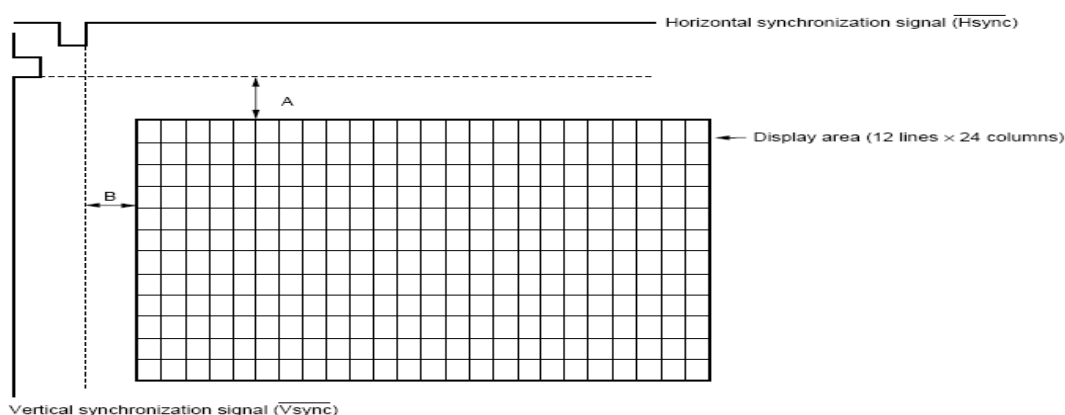
Vertical display start position control bit					
V4	V3	V2	V1	V0	Function
0	0	0	0	0	Form rising of VS 9H*0
0	0	0	0	1	Form rising of VS 9H*1
.....					
1	1	1	1	1	Form rising of VS 9H*31

- Horizontal display start position control bits

The horizontal display start position can be set in 12-dot units and 32 steps, 16 clocks after the rising of the horizontal synchronization signal (Hsync) (16/fOSC (MHz)).

- Vertical display start position control bits

The vertical display start position can be set in 9-line units and 32 steps, from the rising of the vertical synchronization signal (Vsync).



$$A: 9H \text{ (line)} \times (2^4V_4 + 2^3V_3 + 2^2V_2 + 2^1V_1 + 2^0V_0)$$

$$B: \frac{12}{f_{osc} \text{ (MHz)}} \times (2^4H_4 + 2^3H_3 + 2^2H_2 + 2^1H_1 + 2^0H_0) + \frac{16}{f_{osc} \text{ (MHz)}}$$

4.9 Write Address Control Command

This command specifies a write address when a character is written to the display area (video RAM) of 12 lines by 24 columns. Because this command is a 2-byte command, it must be input in 16-bit units even when input successively.

D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
1	0	0	0	1	0	0	AR3	AR2	AR1	AR0	AC4	AC3	AC2	AC1	AC0

Write column address control bits						Function
AC4	AC3	AC2	AC1	AC0		
0	0	0	0	0		Sets column 0
0	0	0	0	1		Sets column 1
.....						
1	0	1	1	1		Sets column 23

Write line address control bits					Function
AR3	AR2	AR1	AR0		
0	0	0	0		Sets line 0
0	0	0	1		Sets line 1
.....					
1	0	1	1		Sets line 11

4.10 Output Level Control Command

D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
1	0	0	1	0	0	0	VPD	0	0	0	0	0	1	VC1	VC0

Character level control bits			Function
VC1	VC0		
0	0		Setting Prohibited
0	1		75 I. R. E
1	0		Setting Prohibited
1	1		90 I. R. E

Internal video signal amplitude control bit	
VPD	Function
0	1 Vp _p amplitude
1	2 Vp _p amplitude

• Character level control bits

These bits can select two character luminance levels: 75 or 90 I.R.E.

If these bits are not set, the character level is set to 75 I.R.E.

Remark The background (frame) level is fixed to 0 I.R.E.

• Internal video signal amplitude control bit

This bit sets the amplitude of the internal video signal to 1 or 2 Vp-p (this amplitude must match the amplitude of the signal input in the external video signal mode). When the amplitude is set to 1 Vp-p, the voltage applied to the VCNT pin must be 2.5 V. When the amplitude is set to 2 Vp-p, apply 5 V to the VCNT pin.

4.11 Character Size Control Command

This command can set the character size in line units (in both the horizontal and vertical directions).

Because this is a 2-byte command, it must be input in 16-bit units even when successively input

D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
1	0	0	1	1	0	0	0	0	S0	0	0	AR3	AR2	AR1	AR0

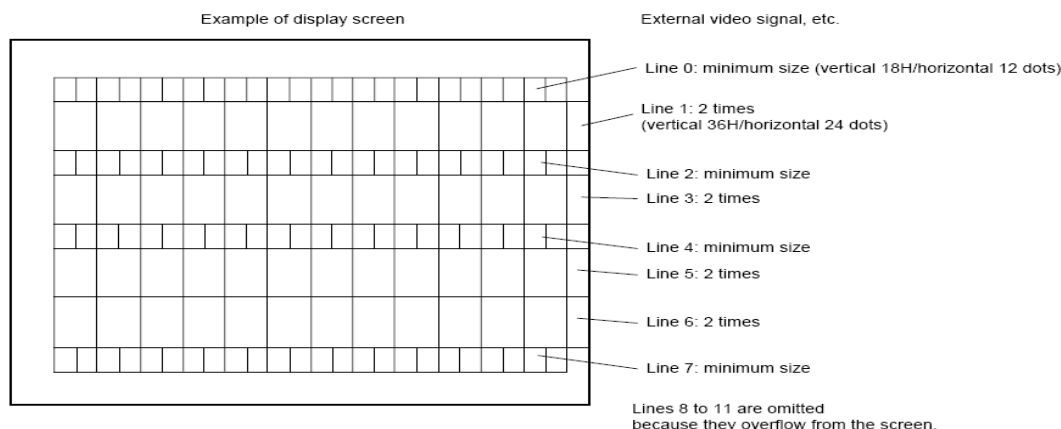
Line specification control bits					Function
AR3	AR2	AR1	AR0		
0	0	0	0		Sets line 0
0	0	0	1		Sets line 1
.....					
1	0	1	1		Sets line 11

Character size control bit	
S0	Function
0	Vertical 1 dot:1H, horizontal 1 dot: 1t dot
1	Vertical 1 dot:2H, horizontal 1 dot: 2t dot

1 dot = 1us/fosc (MHZ)

fOSC: LC oscillation frequency

Display with two character size specified



4.12 Test Mode Command

D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
1	0	1	1	0	0	0	0	T7	T6	T5	T4	T3	T2	T1	T0

This command is for testing the IC. Do not set this command.

4.13 Display Character Control Command (2-byte contiguous command)

This command is a 2-byte contiguous command

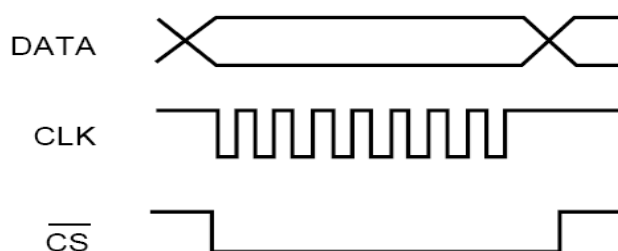
D15	D14	D13	D12	D11	D10	D9	D8	D7	D6	D5	D4	D3	D2	D1	D0
1	1	0	0	0	0	BL	0	0	C6	C5	C4	C3	C2	C1	C0

Blink control bi	
BL	Function
0	Does not blink character
1	blink character

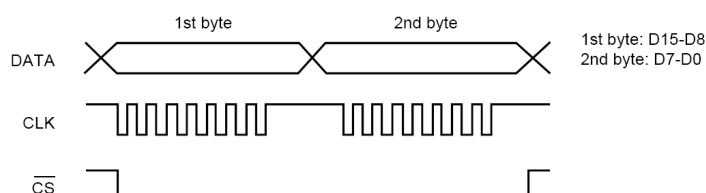
Character specification bits								Function
	C6	C5	C4	C3	C2	C1	C0	
	0	0	0	0	0	0	0	Output data of 00H
	0	0	0	0	0	0	1	Output data of 01H
.....								
	1	1	1	1	1	1	0	Output data of 7EH (DISPLAY OFF)
	1	1	1	1	1	1	1	End code of 2-byte contiguous command

5. TRANSFERRING COMMANDS

5.1 1-Byte Command

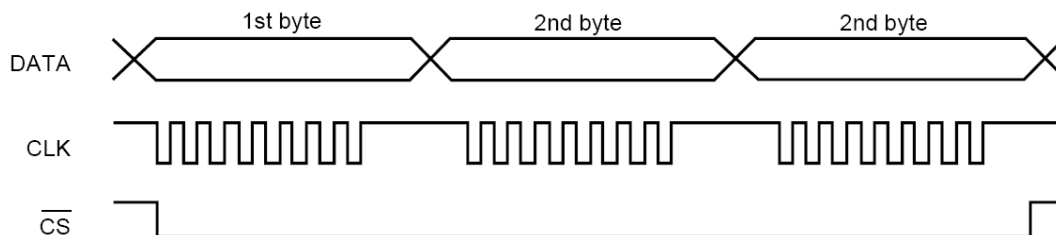


5.2 2-Byte Command



When transferring a 2-byte command, keep \overline{CS} low between the first byte and second byte

5.3 2-Byte Contiguous Command



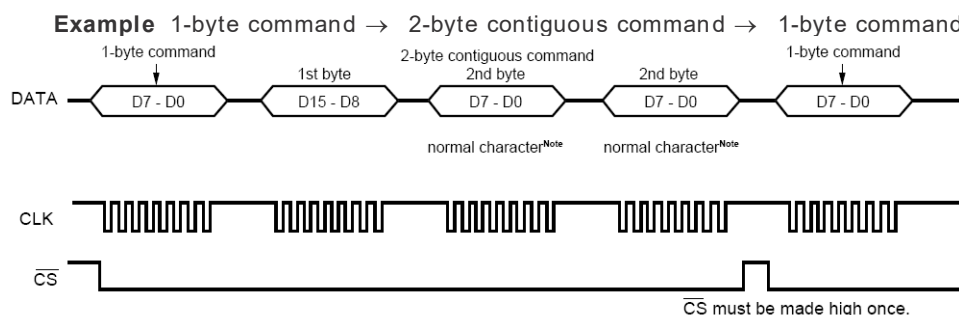
The 2-byte contiguous command writes a character to the video RAM. To write characters in succession without changing the blink data, first transfer the first byte and then transfer the second bytes (character addresses) in succession.

5.4 Successive Command Input

Transfer each of the 1-byte, 2-byte, and 2-byte contiguous commands from a microcomputer to the MS6464 as described below.

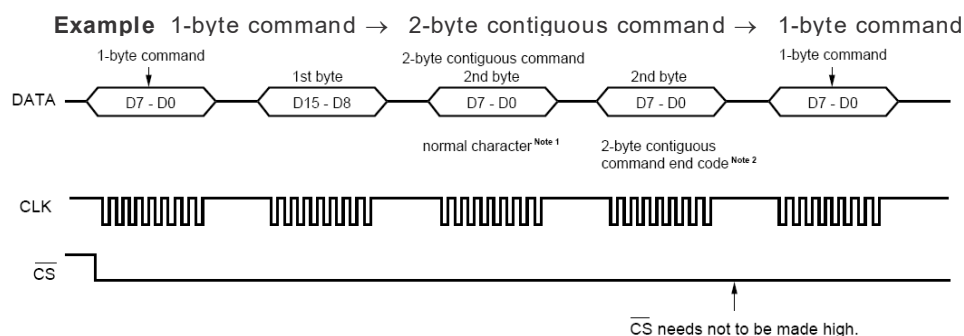
When transferring a 1-byte command, 2-byte command, or a 2-byte contiguous command with the blink data changed after a 2-byte contiguous command has been transferred, either make \overline{CS} high once, or transfer end code of the 2-byte contiguous command at the end of the 2-byte contiguous command. In the latter case, \overline{CS} needs not to be made high.

5.4.1 When 2-byte contiguous command end code is not used



Note 00H-7EH

5.4.2 When 2-byte contiguous command end code is used



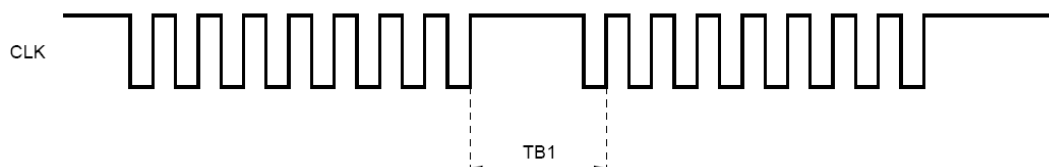
Notes 1. 00H-7EH

2. 7FH

5.5 BUSY Period for Command Input

The BUSY period for command input is distinguished depending on whether a 1-byte, 2-byte, or 2-byte contiguous command is used.

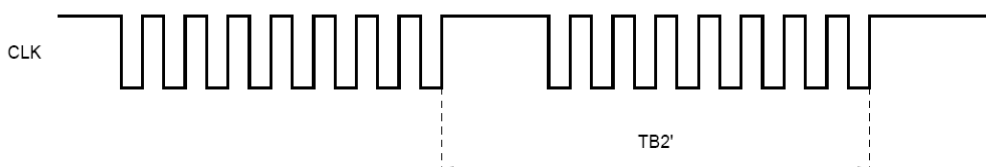
5.5.1 When inputting 1-byte or 2-byte command



Parameter	Symbol	Condition	MIN.	TYP.	MAX.	Unit
TB1	TB1	1-byte or 2-byte command	2.0			us

5.5.2 When inputting 2-byte contiguous command

- (1) Not transferring 2-byte contiguous command in Vsync period with detecting Vsync (command continuous input enable time 2 = TB2)



Symbol	Condition		MIN	单位
TB2	2-byte contiguous command	Display ON	$TB1' + (21/f_{osc}) \times S1 + Thw11$	us
		Display OFF	$TB1' + (21/f_{osc}) \times S1$	us

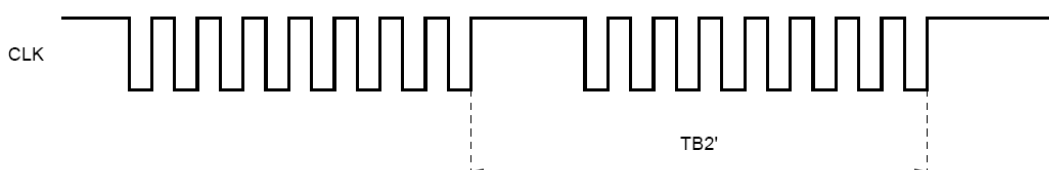
Remark f_{osc} : clock frequency of LC oscillation

$S1$: character size

T_{HwL1} : Hsync width

$TB1' \geq 2.0 \text{ us}$

- (2) Transferring 2-byte contiguous command in Vsync period without detecting Vsync (command continuous input enable time 2' = TB2')



Symbol	Condition	MIN	TYP	MAX	Unit
TB2'	2-byte contiguous command (= video RAM write command), Display ON	$(21/f_{osc}) \times S2 + Thw12$			us

Remark f_{osc} : clock frequency of LC oscillation

$S1$: character size of the first line

T_{HwL2} : Hsync period

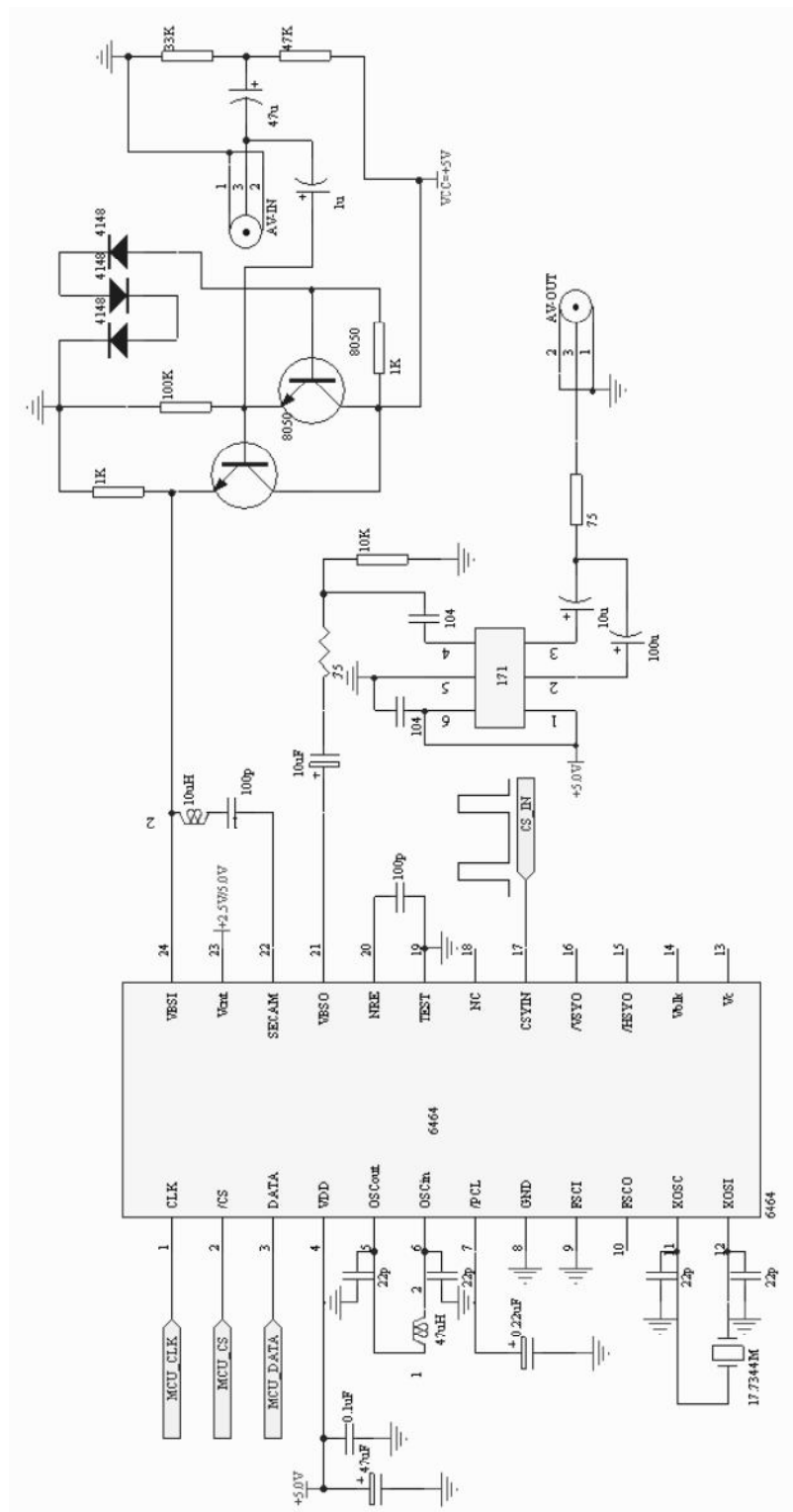
6. Standard Character Patterns of the MS6464



40 _H	41 _H	42 _H	43 _H	44 _H	45 _H	46 _H	47 _H
48 _H	49 _H	4A _H	4B _H	4C _H	4D _H	4E _H	4F _H
50 _H	51 _H	52 _H	53 _H	54 _H	55 _H	56 _H	57 _H
58 _H	59 _H	5A _H	5B _H	5C _H	5D _H	5E _H	5F _H
60 _H	61 _H	62 _H	63 _H	64 _H	65 _H	66 _H	67 _H
68 _H	69 _H	6A _H	6B _H	6C _H	6D _H	6E _H	6F _H
70 _H	71 _H	72 _H	73 _H	74 _H	75 _H	76 _H	77 _H
78 _H	79 _H	7A _H	7B _H	7C _H	7D _H	7E _H <small>Nota 1</small>	7F _H <small>Nota 2</small>

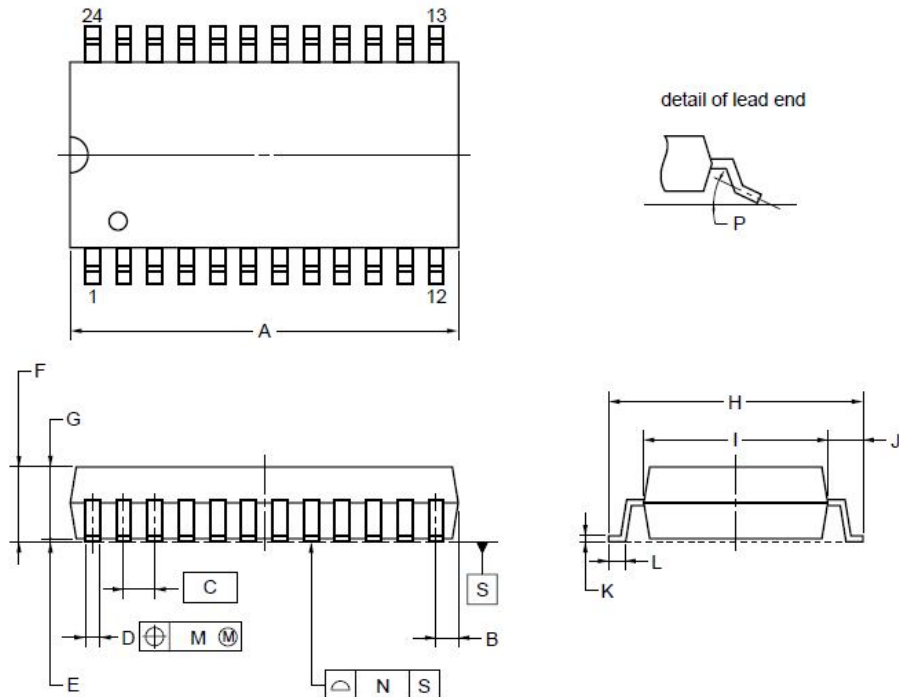
Notes 1. Display Off Data (character address fixed) 2. End code of 2-byte contiguous command (character address fixed)

TYPICAL APPLICATION CIRCUIT



Physical Dimensions

24 PIN PLASTIC SOP (375 mil)



NOTE

1. Controlling dimension — millimeter.
2. Each lead centerline is located within 0.12 mm (0.005 inch) of its true position (T.P.) at maximum material condition.

ITEM	MILLIMETERS	INCHES
A	15.3 ^{+0.41} _{-0.2}	0.602 ^{+0.017} _{-0.008}
B	0.87 MAX.	0.035 MAX.
C	1.27 (T.P.)	0.050 (T.P.)
D	0.42 ^{+0.08} _{-0.07}	0.017 ^{+0.003} _{-0.004}
E	0.125±0.075	0.005±0.003
F	2.9 MAX.	0.115 MAX.
G	2.50±0.2	0.098 ^{+0.009} _{-0.008}
H	10.3±0.2	0.406 ^{+0.008} _{-0.009}
I	7.2±0.2	0.283 ^{+0.009} _{-0.008}
J	1.6±0.2	0.063±0.008
K	0.17 ^{+0.08} _{-0.07}	0.007 ^{+0.003} _{-0.004}
L	0.8±0.2	0.031 ^{+0.009} _{-0.008}
M	0.12	0.005
N	0.10	0.004
P	3° ^{+7°} _{-3°}	3° ^{+7°} _{-3°}

P24GT-50-375B-2